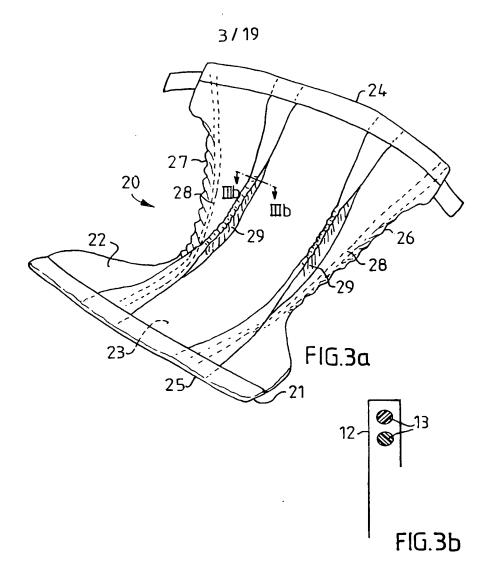
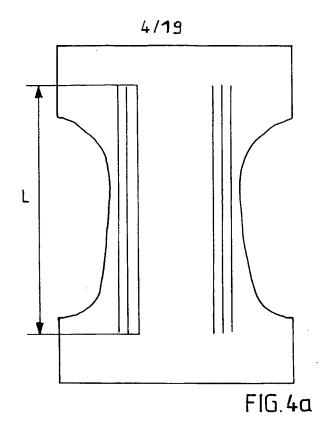
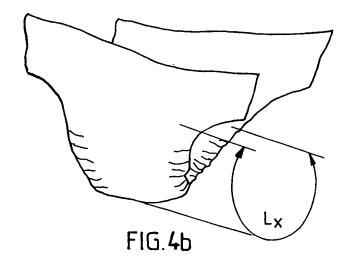
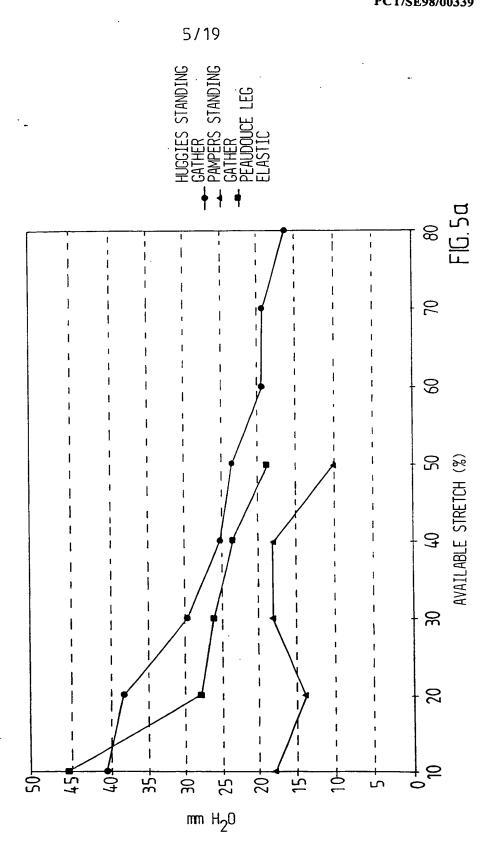


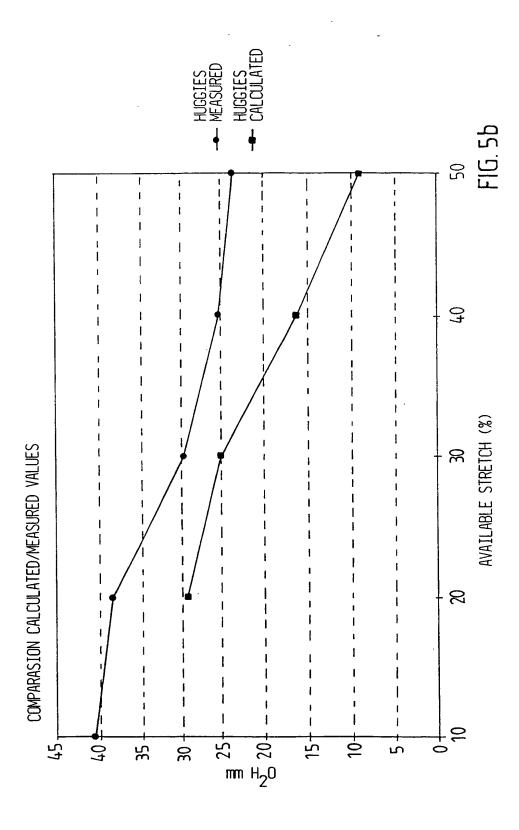
FIG.2b



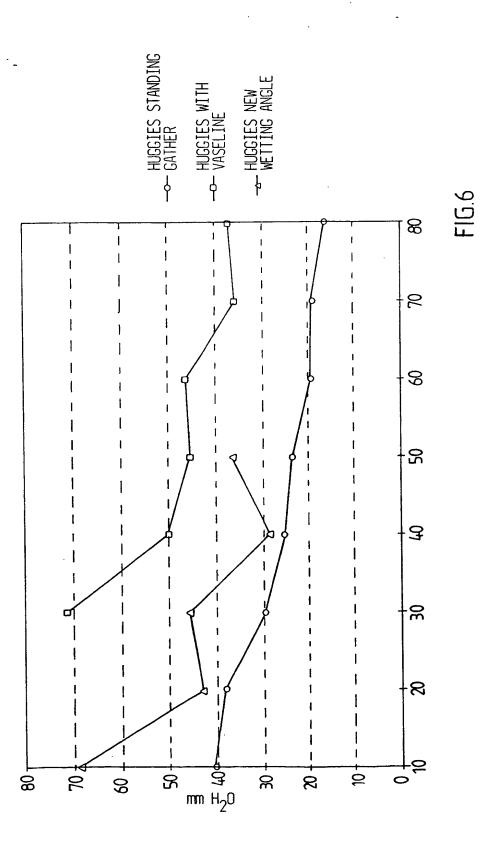














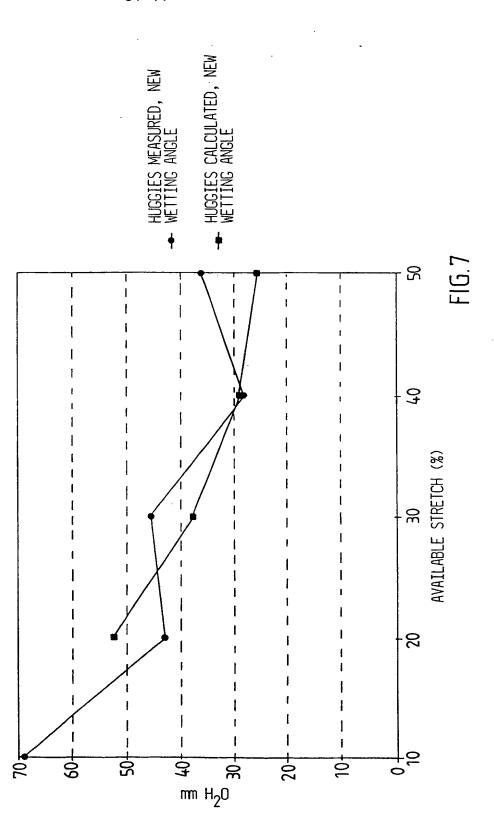
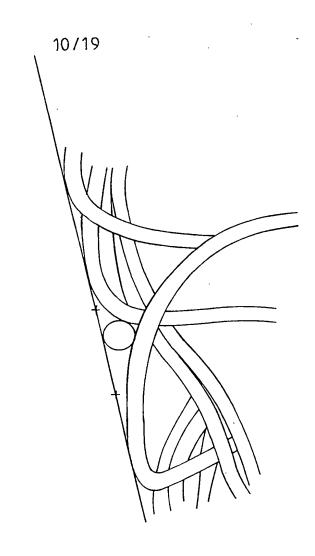




FIG.8



$$\emptyset D = \frac{10}{240} = 0,04176 \text{ mm}$$

$$L_{fil} = 32 \text{ mm}$$

 $L_{fob} = 50 \text{ mm}$

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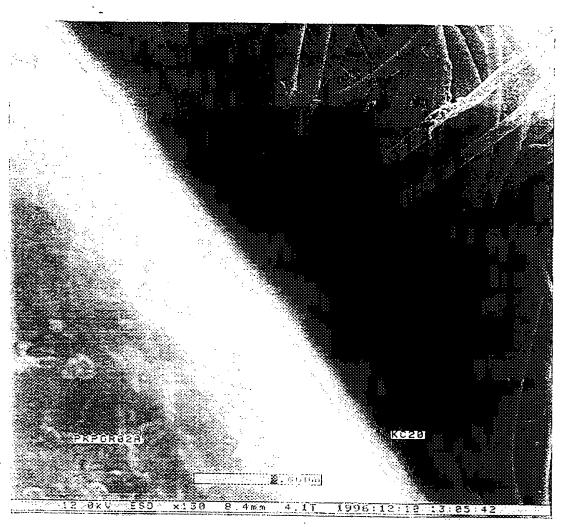


FIG.9

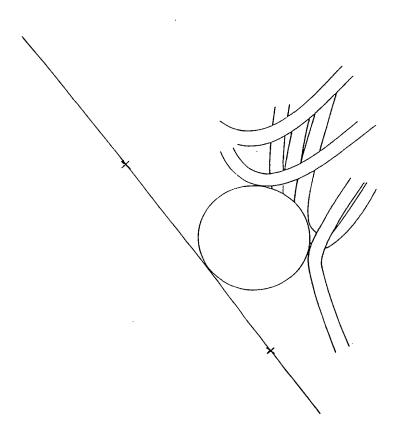


FIG.9a

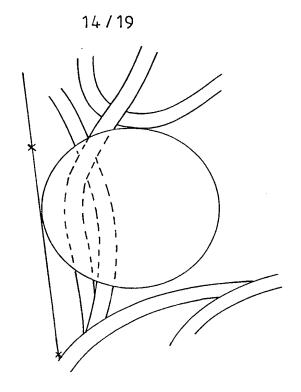
$$\emptyset D = \frac{39}{240} = 0.1625 \text{ mm}$$

$$L_{fil}$$
 = 83 mm

$$L_{fob} = 130 \text{ mm}$$



FIG.10



$$\emptyset D = \frac{58}{240} = 0,24167 \text{ mm}$$

$$L_{fil} = 95 \text{ mm}$$

$$L_{fob} = 205 \text{ mm}$$

FIG. 10a

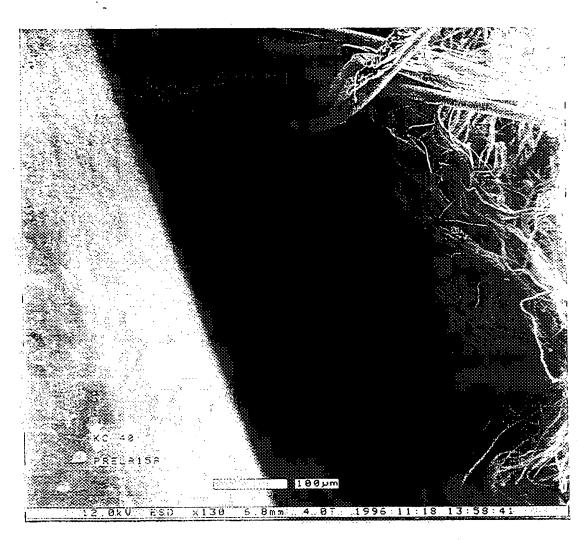
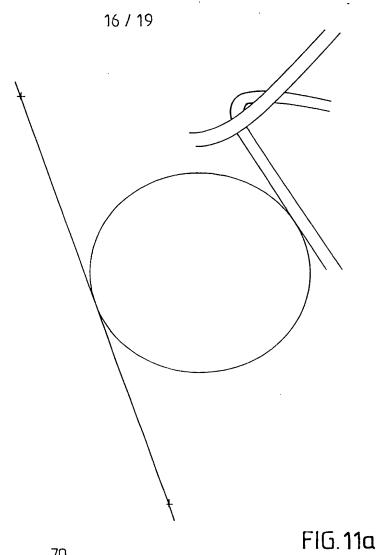


FIG.11



 $\emptyset D = \frac{70}{240} = 0,29167 \text{ mm}$

L_{fil} = 155 mm

 $L_{fob} = 245 \text{ mm}$

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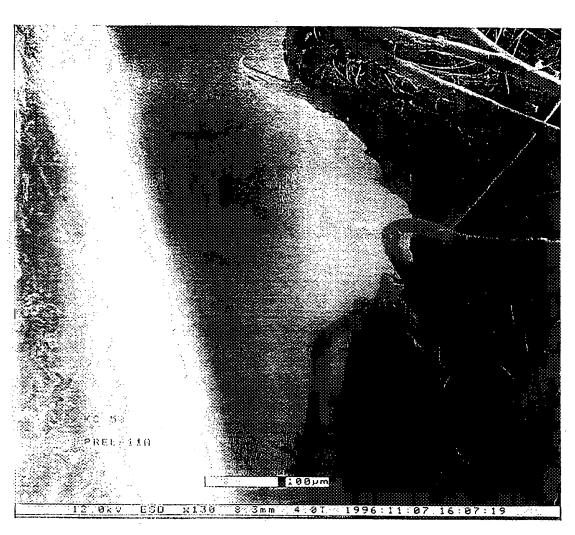


FIG. 12

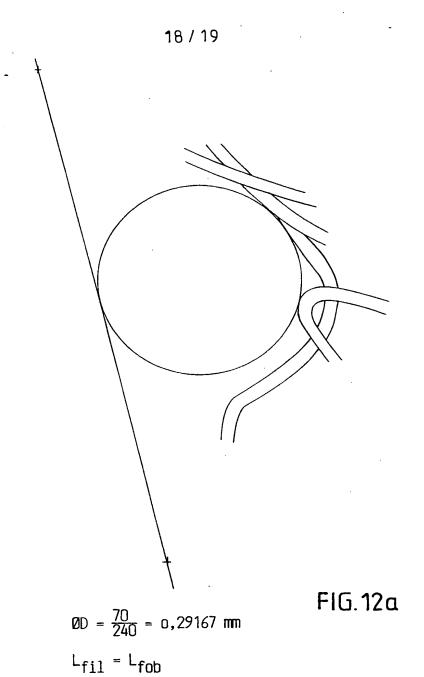




FIG. 13